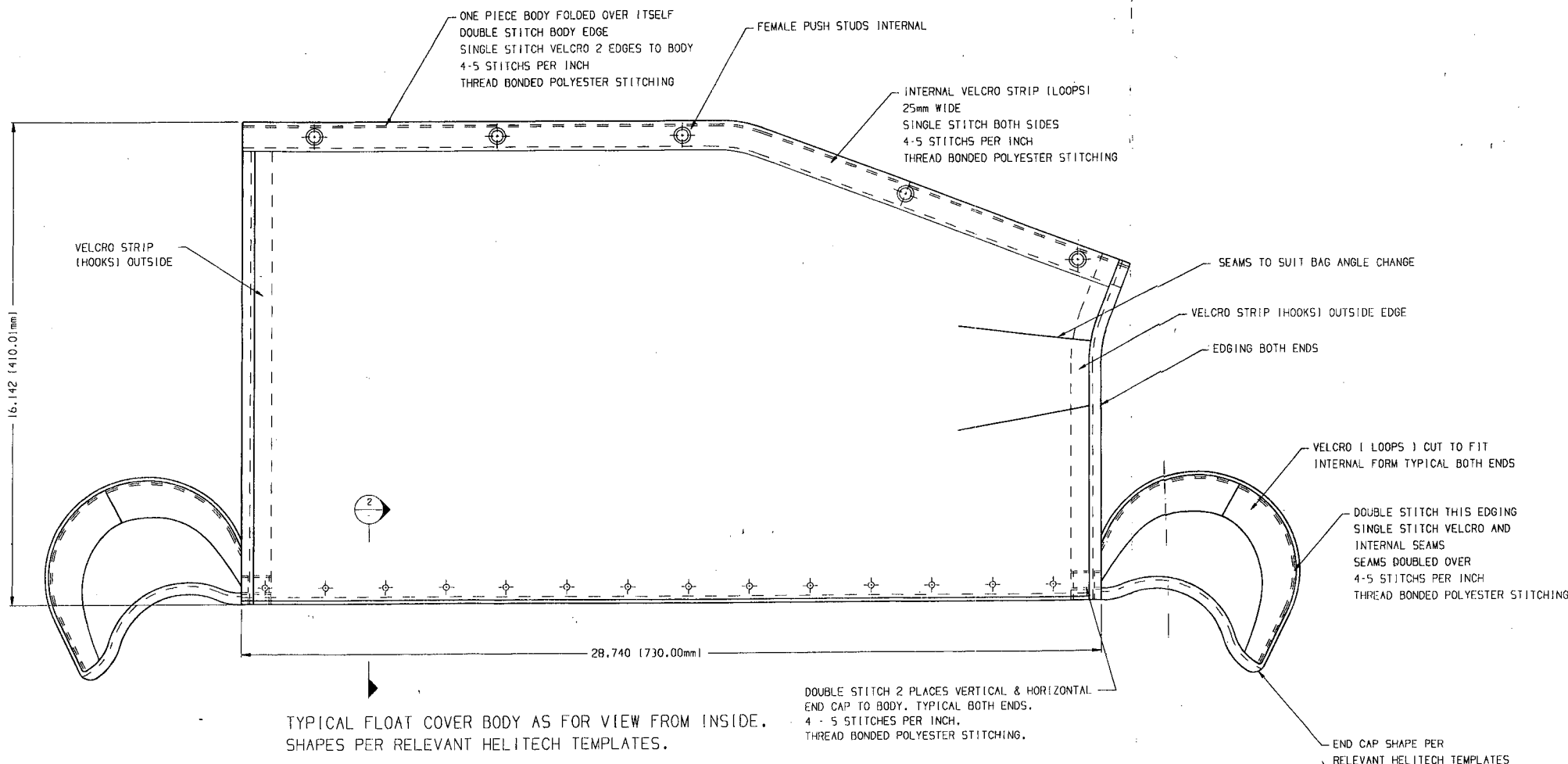
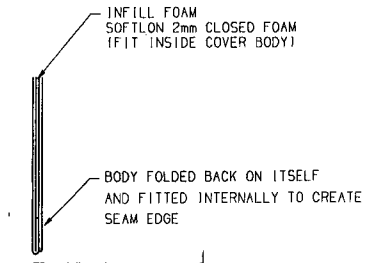


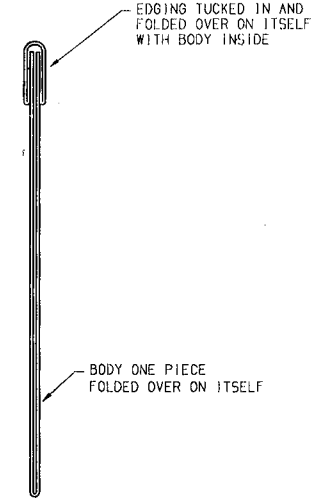
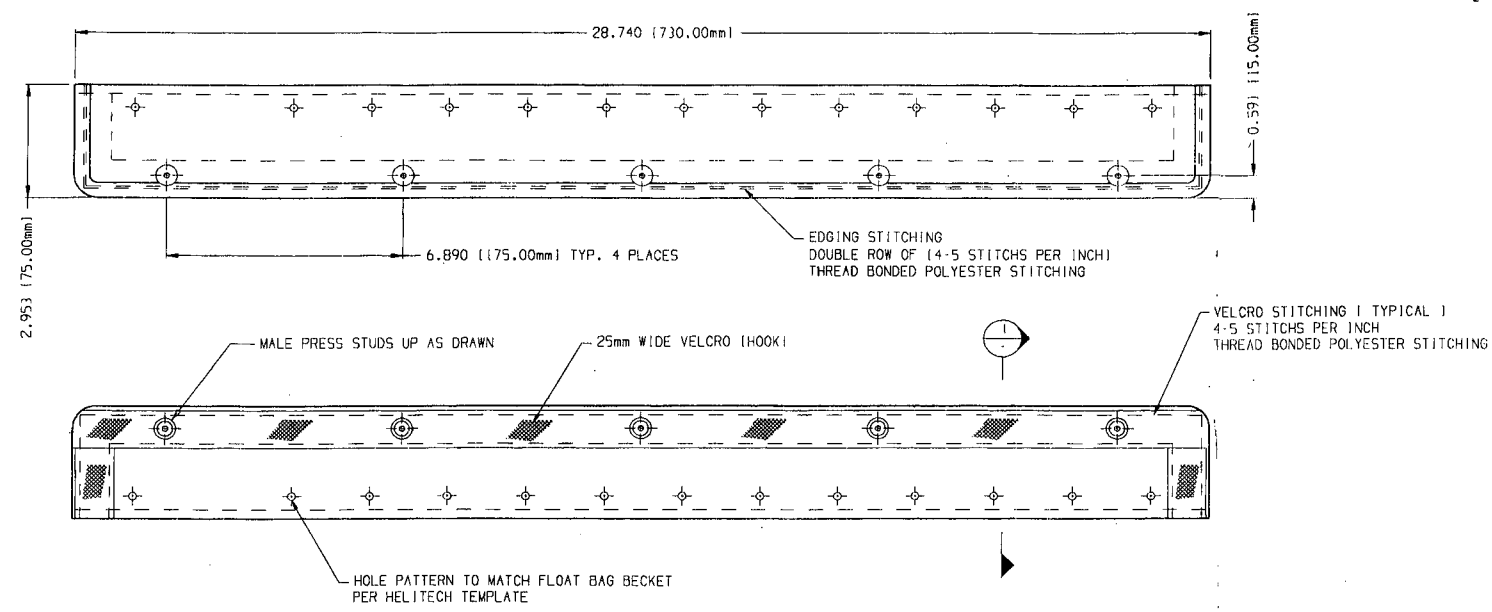
REVISION TABLE			
REV	DRAWING No.	DATE	DESCRIPTION
A	BHA/DRA/358-12-01	12/11/90	ORIGINAL ISSUE
B	BHA/DRA/358-12-01	.	DWG CHANGES
C	BHA/DRA/358-12-01	19/6/92	BHP EO 1007
D	BHA/DRA/358-12-01	.	BHP EO 1013
E	BHA/DRA/358-12-01	17/06/96	CONSOLIDATION
F	BHA/DRA/358-12-01	15/04/98	ECR-33
G	BHA/DRA/358-12-01	20/8/98	ECR-60 - CORRECT SCALE



TEXT "NO STEP" STENCILED ON SIDE  
1.250" HIGH CAPITAL LETTERS.



SECTION 2  
Not To Scale



SECTION 1  
Not To Scale

DETAIL OF PART No. 358-009-001 16 AS SHOWN  
DETAIL OF PART No. 358-010-001 18 OPPOSITE HAND

- NOTES:
- 1: MATERIALS:  
FABRIC: HURCULITE 80 COLOR WHITE  
THREAD: BONDED POLYESTER, WHITE, TENSILE  
STRENGTH 20kg.  
BODY INFILL: SOFTLOK 2mm THICK CLOSED CELL  
FOAM.  
PUSH STUDS: C54863550 & C548636550A  
VELCRO: WHITE 25mm STRIP.
  - 2: FOAM INFILL BODY ONLY. NOT REQ'D IN SPONSON  
ATTACHMENT PIECE.
  - 3: BODY & ATTACHMENT SHAPES TO HELITECH TEMPLATES.

ITEM	QTY	PART No.	DESCRIPTION	SIZE	GRADE	MAT. SPEC.	UNIT	WEIGHT	MASS
16	1	358-010-001	FLOAT COVER						
16	1	358-009-001	FLOAT COVER						

REFERENCE DRAWINGS		MANUFACTURING OPERATIONS		MATERIAL	DIMENSIONS IN INCHES (mm)	Helitech PTY LTD		DRAWN	NORA KINNUNEN	Client <b>HELITECH PTY. LTD.</b>					
BHA/DRA/358-01-01	MATERIALS LIST	ALL DIMENSIONS TO BE MET AFTER PLATING. REMOVE ALL BURRS. BREAK ALL SHARP EDGES 0.015" - 0.031" 0.4mm - 0.8mm	SURFACE ROUGHNESS U.N.O INCLUDING REAMED HOLES FOR DRILLED HOLES	MATERIAL	APPROVED pursuant to a direction given by Regulation 35 of the Civil Aviation Regulations on date: 1-9-98 signature: <i>C.W. Whitney</i> name: <i>C.W. Whitney</i> being an Authorized Person for and on behalf of Helitech Pty Ltd Certificate of Approval 3300 A.C.N. 010 600 997	BRISBANE HELIPORT 141 KINGSTON AVE. EAGLEFARM Incorporated in Queensland AS 1100	PHONE: (07) 32684077 FAX: (07) 32687815	DATE	20/8/98	Title KWIK FLOAT INSTALLATION FLOAT COVER ASSEMBLY DETAIL BELL 206 A & B SERIES					
BHA/DRA/358-01-02	MATERIALS LIST (CONTINUED)	TOLERANCE (except where otherwise stated) Over Up To Tolerance 0 0.750 0.040 0.750 6.0 0.080 6.0 20.0 0.240 20.0 & OVER 0.100 ANGULAR TOLERANCE (U.N.O) +/- 0.5°	MARK PART # IN REGION MARKED: WELDING ALL WELDING FULL PENETRATION A 3mm BEAD MUST REMAIN ON AT LEAST ONE SIDE U.N.O	TREATMENT: REFER BHT-ALL-SPW PARAGRAPH 4-5 -> 4-15 FOR SURFACE PREPARATION & PAINTING				SCALE	1:2.5						
								CHECKED BY	C.W. WHITNEY						
								DATE PLOTTED	20/8/98	IRN	338	CI	117, 118	Drawing Number BHA/DRA/358-12-01	Revision G